



# MATERIAL SAFETY DATA SHEET

## 1. Product and Company Identification

<b>Material name</b>	1100, 1188, 2319, 4043, 5154, 5183, 5356, 5554, 5556, 5654, 718 (4047), 10 Braze Alloy
<b>Version #</b>	01
<b>Issue date</b>	23-July-2014
<b>Revision date</b>	-
<b>Supersedes date</b>	-
<b>CAS #</b>	Mixture
<b>Product Type</b>	Aluminum Wires and Rods
<b>MSDS Number</b>	0128
<b>Product use</b>	Metal welding
<b>Manufacturer information</b>	
<b>Manufacturer/Supplier</b>	Harris Products Group 4501 Quality Place Mason, Ohio 45040 US custservmason@jwharris.com
<b>Telephone number</b>	513-754-2000
<b>Emergency Telephone Numbers</b>	1-888-609-1762 (US, Canada, Mexico only)  Please quote 333988

## 2. Hazards Identification

<b>Physical state</b>	Solid.
<b>Appearance</b>	Solid rods that have a metallic luster.
<b>Emergency overview</b>	WARNING  May cause cancer. May cause eye, skin and respiratory tract irritation. Toxic: danger of serious damage to health by prolonged exposure through inhalation.
<b>OSHA regulatory status</b>	This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).
<b>Potential health effects</b>	
<b>Routes of exposure</b>	Inhalation. Skin contact. Eye contact.
<b>Eyes</b>	Fumes from heated material may cause eye irritation. Dust may irritate the eyes. Exposure to hot material may cause thermal burns.
<b>Skin</b>	Exposure to hot material may cause thermal burns. Dust may irritate skin.
<b>Inhalation</b>	Inhalation of fumes may cause a flu-like illness called metal fume fever. Inhalation of dusts may cause respiratory irritation.
<b>Ingestion</b>	Ingestion is not likely to be a primary route of occupational exposure.
<b>Target organs</b>	Respiratory system. Eyes. Skin. Central nervous system.
<b>Chronic effects</b>	Chronic inhalation of fumes or dust may cause irritation or other respiratory conditions (e.g., bronchitis). May cause lung damage. During welding chromium may be oxidized and form chromium (VI) (hexavalent chromium) ions. Hexavalent chromium and its compounds are on the IARC and NTP lists as posing respiratory and sinus cancer risk. Asthma has been reported in some sensitized individuals. Skin contact may result in irritation, ulceration, sensitization, and contact dermatitis. Chronic inhalation of high concentrations of iron oxide fumes or dust may lead to benign pneumoconiosis (siderosis). Overexposure to manganese fumes may affect the brain and central nervous system, resulting in poor coordination, difficulty speaking, and arm or leg tremor. This condition can be irreversible. Refer to Section 11 Toxicological Information for more details.
<b>Signs and symptoms</b>	Contact may cause irritation and redness. Dust may irritate respiratory system. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Typical metal fume fever begins four to twelve hours after sufficient exposure to freshly formed fumes. The first symptoms are a metallic taste, dryness and irritation of the throat. Cough and shortness of breath may occur along with headache, fatigue, nausea, vomiting, muscle and joint pain, fever and chills. The syndrome runs its course in 24-48 hours.

**Potential environmental effects** Alloys in massive forms present a limited hazard for the environment.

### 3. Composition / Information on Ingredients

Components	CAS #	Percent
Aluminum	7429-90-5	Balance
Silicon	7440-21-3	=< 13
Magnesium	7439-95-4	=< 5.5
Manganese	7439-96-5	=< 5.5
Chromium	7440-47-3	=< 0.35
Zinc	7440-66-6	=< 0.25
Zirconium	7440-67-7	=< 0.25
Titanium	7440-32-6	=< 0.20
Vanadium	7440-62-2	=< 0.15
Copper	7440-50-8	=< 0.05
Gallium	7440-55-3	=< 0.03

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First Aid Measures

#### First aid procedures

<b>Eye contact</b>	Rinse immediately with plenty of water for at least 15 minutes. Remove any contact lenses. Get medical attention if irritation develops or persists.
<b>Skin contact</b>	Remove contaminated clothes and rinse skin thoroughly with water for at least 15 minutes. Get medical attention if irritation develops and persists.
<b>Inhalation</b>	Remove person from contaminated area to fresh air. Apply artificial respiration if needed. Call a physician if symptoms develop or persist.
<b>Ingestion</b>	Do NOT induce vomiting. Immediately rinse mouth and drink a cupful of water. Never give anything by mouth to an unconscious person. Get medical attention immediately.

#### Notes to physician

Treat symptomatically. Symptoms may be delayed.

#### General advice

Show this safety data sheet to the doctor in attendance.

### 5. Fire Fighting Measures

#### Flammable properties

Solid metal is not flammable; however, finely divided metallic dust or powder may form an explosive mixture with air. Do not use water on molten metal: Explosion hazard could result.

#### Extinguishing media

<b>Suitable extinguishing media</b>	Extinguish with foam, carbon dioxide or dry powder.
<b>Unsuitable extinguishing media</b>	Do not use water or halogenated extinguishing media.

#### Protection of firefighters

<b>Specific hazards arising from the chemical</b>	Fire or high temperatures create: Metal oxides.
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#### Fire fighting equipment/instructions

Self-contained breathing apparatus and full protective clothing must be worn in case of fire. Move containers from fire area if you can do it without risk.

### 6. Accidental Release Measures

#### Personal precautions

Keep unnecessary personnel away. Avoid inhalation of dust from the spilled material. Wear protective clothing as described in Section 8 of this MSDS. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

#### Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not contaminate water.

#### Methods for containment

Stop leak if you can do so without risk. Local authorities should be advised if significant spillages cannot be contained.

#### Methods for cleaning up

Collect for salvage or disposal. Put material in suitable, covered, labeled containers. Avoid the generation of dusts during clean-up. For waste disposal, see Section 13 of the MSDS.

**Other information**

Clean up in accordance with all applicable regulations.

**7. Handling and Storage****Handling**

Follow the recommendations in ANSI Z49.1, Safety in welding and cutting (ANSI=American National Standard Institute). Avoid inhalation of dust and fumes. Use process enclosures, local exhaust ventilation, or other engineering controls to control sources of dust and fumes. Keep formation of airborne dusts to a minimum. Avoid contact with skin and eyes. Wear appropriate personal protective equipment (See Section 8). Do not eat, drink or smoke when using the product. Wash thoroughly after handling. Avoid release to the environment.

**Storage**

Store in tightly closed original container in a dry, cool and well-ventilated place. Store in a closed container away from incompatible materials. Keep away from food, drink and animal feedings.

**8. Exposure Controls / Personal Protection****Occupational exposure limits****US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Manganese (CAS 7439-96-5)	TWA	0.1 mg/m <sup>3</sup>	Inhalable fraction.
		0.02 mg/m <sup>3</sup>	Respirable fraction.
Zirconium (CAS 7440-67-7)	STEL	10 mg/m <sup>3</sup>	
	TWA	5 mg/m <sup>3</sup>	
Byproducts	Type	Value	Form
Hexavalent chromium compounds (CAS -)	TWA	0.01 mg/m <sup>3</sup>	
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m <sup>3</sup>	Inhalable fraction.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m <sup>3</sup>	Respirable fraction.
	TWA	2 mg/m <sup>3</sup>	Respirable fraction.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Byproducts	Type	Value
Hexavalent chromium compounds (CAS -)	TWA	0.005 mg/m <sup>3</sup>

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	PEL	5 mg/m <sup>3</sup>	Respirable dust.
		15 mg/m <sup>3</sup>	Total dust.
Chromium (CAS 7440-47-3)	PEL	1 mg/m <sup>3</sup>	
Copper (CAS 7440-50-8)	PEL	1 mg/m <sup>3</sup>	Dust and mist.
		0.1 mg/m <sup>3</sup>	Fume.
Manganese (CAS 7439-96-5)	Ceiling	5 mg/m <sup>3</sup>	Fume.
Silicon (CAS 7440-21-3)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		15 mg/m <sup>3</sup>	Total dust.
Byproducts	Type	Value	Form
Iron oxide (CAS 1309-37-1)	PEL	10 mg/m <sup>3</sup>	Fume.
Magnesium oxide (CAS 1309-48-4)	PEL	15 mg/m <sup>3</sup>	Total particulate.
Zinc oxide (CAS 1314-13-2)	PEL	5 mg/m <sup>3</sup>	Respirable fraction.
		5 mg/m <sup>3</sup>	Fume.
		15 mg/m <sup>3</sup>	Total dust.

**Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	5 mg/m <sup>3</sup>	Pyrophoric powder.
		10 mg/m <sup>3</sup>	Dust.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m <sup>3</sup>	
Zirconium (CAS 7440-67-7)	STEL	10 mg/m <sup>3</sup>	
	TWA	5 mg/m <sup>3</sup>	
Byproducts	Type	Value	Form
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m <sup>3</sup>	Respirable.
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m <sup>3</sup>	Fume.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m <sup>3</sup>	Respirable.
	TWA	2 mg/m <sup>3</sup>	Respirable.

**Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m <sup>3</sup>	Respirable.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m <sup>3</sup>	
Zirconium (CAS 7440-67-7)	STEL	10 mg/m <sup>3</sup>	
	TWA	5 mg/m <sup>3</sup>	
Byproducts	Type	Value	Form
Hexavalent chromium compounds (CAS -)	TWA	0.01 mg/m <sup>3</sup>	
Iron oxide (CAS 1309-37-1)	STEL	10 mg/m <sup>3</sup>	Fume.
	TWA	5 mg/m <sup>3</sup>	Fume.
		5 mg/m <sup>3</sup>	Dust.
		3 mg/m <sup>3</sup>	Respirable fraction.
		10 mg/m <sup>3</sup>	Total dust.
Magnesium oxide (CAS 1309-48-4)	STEL	10 mg/m <sup>3</sup>	Respirable dust and/or fume.
	TWA	3 mg/m <sup>3</sup>	Respirable dust and/or fume.
		10 mg/m <sup>3</sup>	Inhalable fume.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m <sup>3</sup>	Respirable.
	TWA	2 mg/m <sup>3</sup>	Respirable.

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

Components	Type	Value	Form
Aluminum (CAS 7429-90-5)	TWA	1 mg/m <sup>3</sup>	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m <sup>3</sup>	
Copper (CAS 7440-50-8)	TWA	1 mg/m <sup>3</sup>	Dust and mist.
		0.2 mg/m <sup>3</sup>	Fume.
Manganese (CAS 7439-96-5)	TWA	0.1 mg/m <sup>3</sup>	Inhalable fraction.
		0.02 mg/m <sup>3</sup>	Respirable fraction.
Zirconium (CAS 7440-67-7)	STEL	10 mg/m <sup>3</sup>	
	TWA	5 mg/m <sup>3</sup>	
Byproducts	Type	Value	Form
Hexavalent chromium compounds (CAS -)	TWA	0.01 mg/m <sup>3</sup>	
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m <sup>3</sup>	Respirable fraction.

**Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)**

<b>Byproducts</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m3	Respirable fraction.
	TWA	2 mg/m3	Respirable fraction.

**Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)**

<b>Components</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Aluminum (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	TWA	0.2 mg/m3	
Silicon (CAS 7440-21-3)	TWA	10 mg/m3	Total dust.
Zirconium (CAS 7440-67-7)	STEL	10 mg/m3	
	TWA	5 mg/m3	
<b>Byproducts</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Hexavalent chromium compounds (CAS -)	TWA	0.01 mg/m3	
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m3	Respirable fraction.
	TWA	2 mg/m3	Respirable fraction.

**Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)**

<b>Components</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Welding fume.
		10 mg/m3	
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Manganese (CAS 7439-96-5)	STEL	3 mg/m3	Fume.
	TWA	5 mg/m3	Dust.
		1 mg/m3	Fume.
Silicon (CAS 7440-21-3)	TWA	10 mg/m3	Total dust.
Zirconium (CAS 7440-67-7)	STEL	10 mg/m3	
	TWA	5 mg/m3	
<b>Byproducts</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Iron oxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
		10 mg/m3	Total dust.
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m3	Fume.
Welding fume (CAS -)	TWA	5 mg/m3	Welding fume.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m3	Fume.
	TWA	5 mg/m3	Fume.
		10 mg/m3	Total dust.

**Mexico. Occupational Exposure Limit Values**

<b>Components</b>	<b>Type</b>	<b>Value</b>	<b>Form</b>
Aluminum (CAS 7429-90-5)	TWA	5 mg/m3	Pyrophoric powder.
		5 mg/m3	Welding fume.
		10 mg/m3	Dust.
Chromium (CAS 7440-47-3)	TWA	0.5 mg/m3	
Copper (CAS 7440-50-8)	STEL	2 mg/m3	Dust and mist.
		2 mg/m3	Fume.
	TWA	1 mg/m3	Dust and mist.

## Mexico. Occupational Exposure Limit Values

Components	Type	Value	Form
Manganese (CAS 7439-96-5)	STEL	0.2 mg/m3	Fume.
		3 mg/m3	Fume.
	TWA	1 mg/m3	Fume.
Silicon (CAS 7440-21-3)	STEL	0.2 mg/m3	
		20 mg/m3	
	TWA	10 mg/m3	
Byproducts	Type	Value	Form
Iron oxide (CAS 1309-37-1)	STEL	10 mg/m3	
	TWA	5 mg/m3	
Magnesium oxide (CAS 1309-48-4)	TWA	10 mg/m3	Fume.
Welding fume (CAS -)	TWA	5 mg/m3	Welding fume.
Zinc oxide (CAS 1314-13-2)	STEL	10 mg/m3	Fume.
	TWA	5 mg/m3	Fume.
		10 mg/m3	Dust.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Engineering controls

Provide adequate ventilation. Observe occupational exposure limits and minimize the risk of inhalation of dust and fumes. Shower, hand and eye washing facilities near the workplace are recommended.

### Personal protective equipment

#### Eye / face protection

Wear safety glasses with side shields (or goggles). When welding, it is recommended that safety glasses, goggles, or face-shield with filter lens of appropriate shade number (per ANSI Z49.1-1988, "Safety in Welding and Cutting") be worn.

#### Skin protection

Protective clothing is recommended. When welding, wear protective clothing that protects from sparks and flame (per ANSI Z49.1-1988, "Safety in Welding and Cutting").

#### Respiratory protection

Use a respirator when local exhaust or ventilation is not adequate to keep exposures below the TLV. In a confined space a supplied respirator may be required. Selection and use of respiratory protective equipment should be in accordance with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

#### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical & Chemical Properties

<b>Appearance</b>	Solid rods that have a metallic luster.
<b>Physical state</b>	Solid.
<b>Form</b>	Rods. Wire.
<b>Color</b>	Metallic gray.
<b>Odor</b>	Odorless.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not applicable.
<b>Vapor pressure</b>	1 mm Hg @ 1284°C
<b>Vapor density</b>	Not applicable.
<b>Boiling point</b>	4521.2 °F (2494 °C) @24 mm Hg
<b>Melting point/Freezing point</b>	1220 °F (660 °C)
<b>Solubility (water)</b>	Insoluble in water.
<b>Specific gravity</b>	2.7 (20°C) (Water = 1)
<b>Flash point</b>	Not applicable.
<b>Flammability limits in air, upper, % by volume</b>	Not available.
<b>Flammability limits in air, lower, % by volume</b>	Not available.

**Auto-ignition temperature** Not available.  
**Evaporation rate** Not applicable

## 10. Chemical Stability & Reactivity Information

**Chemical stability** Material is stable under normal conditions.  
**Conditions to avoid** Contact with incompatible materials.  
**Incompatible materials** Strong acids. Strong bases. Strong oxidizing agents. Alcohols. Metal oxides. halogenated hydrocarbons. Halogens.  
**Hazardous decomposition products** Toxic metal oxides are emitted when heated above the melting point. Welding fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the process, procedure and electrodes used.  
Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the metal being welded (such as paint, plating, or galvanizing), the number of welders and the volume of the worker area, the quality and amount of ventilation, the position of the welder's head with respect to the fume plume, as well as the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities.)  
Fumes can be reasonably expected to include: Metal oxides.  
**Possibility of hazardous reactions** Hazardous polymerization does not occur.

## 11. Toxicological Information

### Toxicological data

Components	Species	Test Results
Manganese (CAS 7439-96-5)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	9000 mg/kg
Silicon (CAS 7440-21-3)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	3160 mg/kg

**Sensitization** Some chromium compounds (primarily hexavalent chromium) can cause sensitization (chrome allergy).  
**Acute effects** When heated, the vapors/fumes given off may cause respiratory tract irritation. High concentrations of freshly formed fumes/dusts of metal oxides can produce symptoms of metal fume fever.  
**Local effects** Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye, mucous membranes and respiratory tract.  
**Chronic effects** Chronic inhalation of high concentrations of iron oxide fumes or dust may lead to benign pneumoconiosis (siderosis). Overexposure to manganese fumes may affect the brain and central nervous system, resulting in poor coordination, difficulty speaking, and arm or leg tremor. This condition can be irreversible

### Carcinogenicity

#### ACGIH Carcinogens

Aluminum (CAS 7429-90-5)	A4 Not classifiable as a human carcinogen.
Chromium (CAS 7440-47-3)	A4 Not classifiable as a human carcinogen.
Hexavalent chromium compounds (CAS -)	A1 Confirmed human carcinogen.
Iron oxide (CAS 1309-37-1)	A4 Not classifiable as a human carcinogen.
Magnesium oxide (CAS 1309-48-4)	A4 Not classifiable as a human carcinogen.
Manganese (CAS 7439-96-5)	A4 Not classifiable as a human carcinogen.
Zirconium (CAS 7440-67-7)	A4 Not classifiable as a human carcinogen.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Chromium (CAS 7440-47-3)	3 Not classifiable as to carcinogenicity to humans.
Hexavalent chromium compounds (CAS -)	1 Carcinogenic to humans.
Iron oxide (CAS 1309-37-1)	3 Not classifiable as to carcinogenicity to humans.
Welding fume (CAS -)	2B Possibly carcinogenic to humans.

## OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Hexavalent chromium compounds (CAS -) Cancer

## US NTP Report on Carcinogens: Known carcinogen

Hexavalent chromium compounds (CAS -) Known To Be Human Carcinogen.

<b>Epidemiology</b>	Based on epidemiological studies, pre-existing pulmonary disorders may be aggravated by prolonged exposure to high concentrations of metal dust or fumes.
<b>Mutagenicity</b>	No data available.
<b>Reproductive effects</b>	This product is not reported to cause reproductive effects in humans. Manganese metal may damage the reproductive system and has shown teratogenic effects in laboratory animals.
<b>Further information</b>	During welding chromium may be oxidized and form chromium (VI) (hexavalent chromium) ions. Hexavalent chromium and its compounds are on the IARC and NTP lists as posing respiratory and sinus cancer risk. Asthma has been reported in some sensitized individuals. Skin contact may result in irritation, ulceration, sensitization, and contact dermatitis.

## 12. Ecological Information

<b>Ecotoxicity</b>	Alloys in massive forms present a limited hazard for the environment.
<b>Environmental effects</b>	Significant environmental persistence and bioaccumulation can be expected.
<b>Aquatic toxicity</b>	Not classified.
<b>Persistence and degradability</b>	The product is not biodegradable.
<b>Bioaccumulation / accumulation</b>	The product contains potentially bioaccumulating substances.
<b>Mobility in environmental media</b>	Alloys in massive forms are not mobile in the environment.

## 13. Disposal Considerations

<b>Waste codes</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Disposal instructions</b>	Dispose in accordance with all applicable regulations.
<b>Waste from residues / unused products</b>	Recover and recycle, if practical. Solid metal and alloys in the form of particles may be reactive. Its hazardous characteristics, including fire and explosion, should be determined prior to disposal.
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport Information

### DOT

Not regulated as a hazardous material by DOT.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

### TDG

Not regulated as dangerous goods.

## 15. Regulatory Information

<b>US federal regulations</b>	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
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### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Chromium (CAS 7440-47-3)

Manganese (CAS 7439-96-5)

### US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Aluminum (CAS 7429-90-5)	1.0 %
Chromium (CAS 7440-47-3)	1.0 %
Copper (CAS 7440-50-8)	1.0 %
Hexavalent chromium compounds (CAS -)	0.1 % N090
Manganese (CAS 7439-96-5)	1.0 %



Vanadium (CAS 7440-62-2)	1.0 %
Zinc (CAS 7440-66-6)	1.0 %
Zinc oxide (CAS 1314-13-2)	1.0 % N982

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance**

Aluminum (CAS 7429-90-5)	Listed.
Chromium (CAS 7440-47-3)	Listed.
Copper (CAS 7440-50-8)	Listed.
Hexavalent chromium compounds (CAS -)	N090 Listed.
Manganese (CAS 7439-96-5)	Listed.
Vanadium (CAS 7440-62-2)	Listed.
Zinc (CAS 7440-66-6)	Listed.
Zinc oxide (CAS 1314-13-2)	N982 Listed.

**CERCLA (Superfund) reportable quantity (lbs) (40 CFR 302.4)**

Chromium: 5000  
 Zinc: 1000  
 Copper: 5000

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**  
 Immediate Hazard - Yes  
 Delayed Hazard - Yes  
 Fire Hazard - No  
 Pressure Hazard - No  
 Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Drug Enforcement Administration (DEA) (21 CFR 1308.11-15)** Not controlled

**Canadian regulations** This product has been classified in accordance with the hazard criteria of the CPR and the MSDS contains all the information required by the CPR.

**WHMIS status** Controlled

**WHMIS classification**  
 D2A - Other Toxic Effects-VERY TOXIC  
 D2B - Other Toxic Effects-TOXIC

**WHMIS labeling**



**Inventory status**

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**State regulations** WARNING: This product contains or produces a chemical known to the State of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code 25249.5 et seq.)

**US - California Hazardous Substances (Director's): Listed substance**

Aluminum (CAS 7429-90-5)	Listed.
Chromium (CAS 7440-47-3)	Listed.
Copper (CAS 7440-50-8)	Listed.
Iron (CAS 7439-89-6)	Listed.
Iron oxide (CAS 1309-37-1)	Listed.
Magnesium (CAS 7439-95-4)	Listed.
Magnesium oxide (CAS 1309-48-4)	Listed.
Manganese (CAS 7439-96-5)	Listed.
Titanium (CAS 7440-32-6)	Listed.

Vanadium (CAS 7440-62-2) Listed.  
Zinc (CAS 7440-66-6) Listed.  
Zinc oxide (CAS 1314-13-2) Listed.  
Zirconium (CAS 7440-67-7) Listed.

**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Hexavalent chromium compounds (CAS -) Listed.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Hexavalent chromium compounds (CAS -) Listed: February 27, 1987 Carcinogenic.

**US - California Proposition 65 - CRT: Listed date/Developmental toxin**

Hexavalent chromium compounds (CAS -) Listed: December 19, 2008 Developmental toxin.

**US - California Proposition 65 - CRT: Listed date/Female reproductive toxin**

Hexavalent chromium compounds (CAS -) Listed: December 19, 2008 Female reproductive toxin.

**US - California Proposition 65 - CRT: Listed date/Male reproductive toxin**

Hexavalent chromium compounds (CAS -) Listed: December 19, 2008 Male reproductive toxin.

**US. Massachusetts RTK - Substance List**

Aluminum (CAS 7429-90-5) Listed.  
Chromium (CAS 7440-47-3) Listed.  
Copper (CAS 7440-50-8) Listed.  
Iron oxide (CAS 1309-37-1) Listed.  
Magnesium (CAS 7439-95-4) Listed.  
Magnesium oxide (CAS 1309-48-4) Listed.  
Manganese (CAS 7439-96-5) Listed.  
Silicon (CAS 7440-21-3) Listed.  
Vanadium (CAS 7440-62-2) Listed.  
Zinc (CAS 7440-66-6) Listed.  
Zinc oxide (CAS 1314-13-2) Listed.  
Zirconium (CAS 7440-67-7) Listed.

**US. New Jersey Worker and Community Right-to-Know Act**

Aluminum (CAS 7429-90-5)  
Chromium (CAS 7440-47-3)  
Copper (CAS 7440-50-8)  
Gallium (CAS 7440-55-3)  
Hexavalent chromium compounds (CAS -)  
Iron oxide (CAS 1309-37-1)  
Magnesium (CAS 7439-95-4)  
Magnesium oxide (CAS 1309-48-4)  
Manganese (CAS 7439-96-5)  
Silicon (CAS 7440-21-3)  
Titanium (CAS 7440-32-6)  
Vanadium (CAS 7440-62-2)  
Zinc (CAS 7440-66-6)  
Zinc oxide (CAS 1314-13-2)  
Zirconium (CAS 7440-67-7)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Aluminum (CAS 7429-90-5)  
Chromium (CAS 7440-47-3)  
Copper (CAS 7440-50-8)  
Hexavalent chromium compounds (CAS -)  
Iron oxide (CAS 1309-37-1)  
Magnesium (CAS 7439-95-4)  
Magnesium oxide (CAS 1309-48-4)  
Manganese (CAS 7439-96-5)  
Silicon (CAS 7440-21-3)  
Vanadium (CAS 7440-62-2)  
Welding fume (CAS -)  
Zinc (CAS 7440-66-6)  
Zinc oxide (CAS 1314-13-2)  
Zirconium (CAS 7440-67-7)

**Mexico regulations**

This safety data sheet was prepared in accordance with the Official Mexican Standard (NOM-018-STPS-2000).

## 16. Other Information

### Further information

HMIS® is a registered trade and service mark of the NPCA.  
A HMIS® Health rating including an \* indicates a chronic hazard.

### HMIS® ratings

Health: 2\*  
Flammability: 0  
Physical hazard: 0

### NFPA ratings



### Disclaimer

The information in the sheet was written based on the best knowledge and experience currently available.

### Prepared by

Not available.